



FARMER

Mold & Machine Works Inc.

Automatic Case Punch with Dispenser

The automatic container punch provides an accurate means of preparing the container to receive cast groups for welding through the partition.

The advantages of the Farmer Punch include the rapid rate at which the containers are processed and the ability to feed cases into the production line from the container punch. With the addition of the Case Dispenser, holding fifty cases depending on battery type, unattended operation time is greatly enhanced and worker productivity increased.

The Farmer Punch locates the punched holes from the bottom of the container in the same fashion as the welder locates the punched holes during the welding process. This is a faster and more efficient way of obtaining proper hole location. This method results in fewer problems at the welding stage of production.



Accuracy in vertical hole location is +/- .005". Height adjustments are obtained rapidly using fixed stops. (U.S. Patents 5,662,021)

Battery Manufacturing Equipment & Tooling Since 1938

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Features

- Speeds of 8+ batteries per minute
- Self contained hydraulic punch heads
- BCI group sizes U1 through group 31
- Commercial head for 3 X 2 Construction
- Rapid changeover
- Exact positioning of case to punch heads
- Long life punch and die

Benefits

- – Lower operating costs
- Low maintenance costs
- Ultra flexible for modern assembly lines
- Wide range of battery types supported
- Minimal down time (loss of production)
- Hole reference same as FMMW TTW Welder
- Cost effective OEM punch rebuild program